

YOSHIMURA

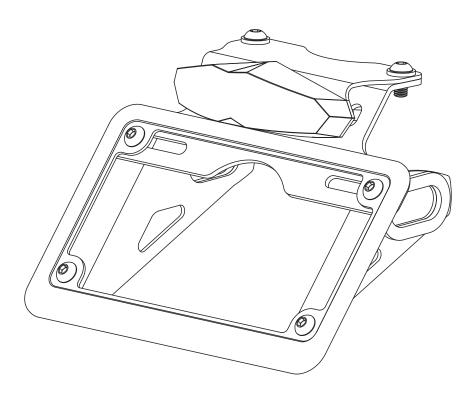
RESEARCH&DEVELOPMENT OF AMERICA, INC.

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FENDER ELIMINATOR KIT

070BG116601 Suzuki DR-Z400S/SM



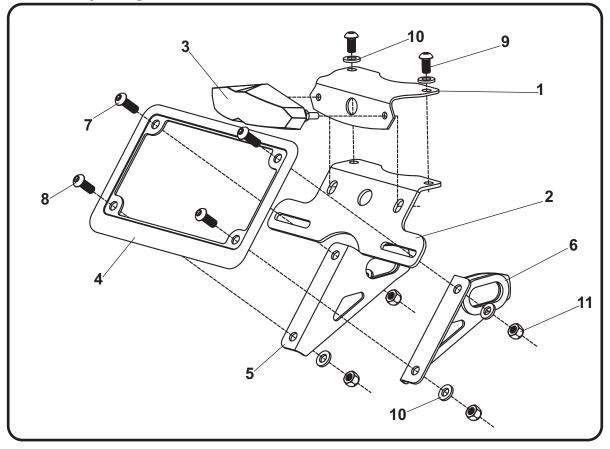


THIS PRODUCT IS NOT DOT APPROVED.

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Assembly Diagram



No.	Item	Description	Qty
1	11660-FEBKT-A	Fender Eliminator Light Bracket	1
2	11660-FEBKT-B	License Plate Bracket	1
3	HB025024-B	Fender Eliminator Light	1
4	070BG-LPF	License Plate Frame	1
5	11660-TSB-L	Left Turn Signal Bracket	1
6	11660-TSB-R	Right Turn Signal Bracket	1
7	M6X18BHS	6mm x 18mm Button Head Screw	2
8	M6X16BHS	6mm x 16mm Button Head Screw	2
9	M6X12BHS	6mm x 12mm Button Head Screw	2
10	6MMWASHER	6mm Washer	6
11	6MMLN	6mm Nylon Lock Nut	4
**	17029	Yoshimura Sticker Sheet	1
Optional Parts			
070BGUNVTBKT		Universal Turn Signal Bracket Kit	
072BGLTSFK Yoshimura LED Front Turn Signal Kit			
072BGLTSR Yoshimura LED Rear Turn Signal Kit w/ Relay			elay

^{**} Not shown on diagram.

*** The Yoshimura Universal Turn Signal Bracket Kit is to be used with aftermarket stud-mounted turn signals and is sold separately.

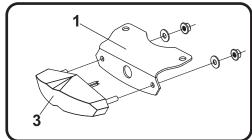
Removal

- 1. Remove rider seat.
- 2. Locate and disconnect tail light and turn signal connectors.
- 3. Remove the tool bag secured to the fender.
- While securely supporting the stock fender assembly, remove the four bolts securing the stock fender to subframe. Carefully remove the stock fender making sure not to damage connectors.
- 5. Disassemble and remove left and right turn signals from the stock fender assembly.
- 6. It is required to separate the stock 3-pin tail light connector from the stock tail light wires. Using a pin or a small flathead screwdriver, remove the tail light wires from the connector. A tool can also be made by using a paper clip and hammering the tip to make a small flat head. See below.

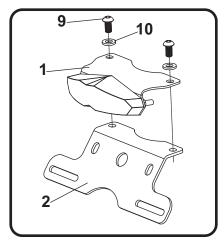


Installation

1. Install (No. 3) *HB025024-B*, fender eliminator light onto (No. 1) *11660-FEBKT-A*, fender eliminator light bracket.



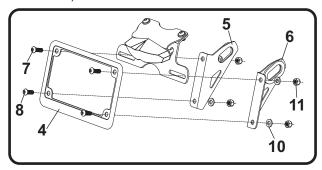
Install (No. 1) 11660-FEBKT-A, fender eliminator light bracket and (No. 2) 11660-FEBKT-B, license plate bracket to subframe using (No. 9) M6X12BHS, 6mm screw and (No. 10) 6MMWASHER, 6mm washer as shown.



 Route tail light wires through hole in (No. 2) 11660-FEBKT-B, license plate bracket. Install the stock 3-pin connector to Yoshimura fender eliminator tail light wires as shown below. The tab on the connector shown is on top.



 Install (No. 5,6) 11660-TSB-L/R, left and right turn signal brackets and (No. 4) 070BG-LPF, license plate frame to (No. 2) 11660-FEBKT-B, fender eliminator bracket using the (No. 7,8) M6X18BHS and M6X16BHS, 6mm button head screws and (No. 10,11) 6MMWASHER, 6MMLN, washer and nut as shown.



- 5. Route license plate light and turn signal wires to stock location along the subframe and through the rear fender and re-connect connectors.
- 6. Re-install tool bag to fender and secure to subframe using the stock bolts and nuts.
- 7. Re-install rider seat.
- 8. Check for proper function of license plate light and turn signals and that all brackets and components are secure prior to riding.