

# **YOSHIMURA**

RESEARCH&DEVELOPMENT OF AMERICA, INC.

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#### RS4 PERFORMANCE EXHAUST SYSTEM

Kawasaki 2009-2012 ZX6R

1464242	RACE ONLY RS4 SLIP-ON SYSTEM WITH CARBON FIBER SLEEVE
1464245	RACE ONLY RS4 SLIP-ON SYSTEM WITH STAINLESS STEEL SLEEVE
1464247	RACE ONLY RS4 SLIP-ON SYSTEM WITH TITANIUM SLEEVE





## THIS PRODUCT IS DESIGNED FOR USE IN CLOSED COURSE RACING AND IS NOT INTENDED FOR HIGHWAY USE.



Exhaust system and/or components should be installed by a qualified mechanic. If there is any questions contact Yoshimura technical support before attempting installation (800)634-9166 / in CA. (909)628-4722. Yoshimura cannot be held responsible for damage/s incurred from improper installation.

NOTE: IN THE STATE OF CALIFORNIA. IT IS ILLEGAL TO MODIFY THE EMISSION CONTROL SYSTEM. WHICH INCLUDES THE FUEL INJECTION OF ANY VEHICLE

#### Installation Procedures:

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Caution: Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation. Always wear hand and eye protection and take precautionary measures to avoid injury.

Note: Read through all instructions before beginning installation.

Tools Needed:

Metric Socket Set
Metric Combination Wrench Set
Metric Allen Wrench Set
Tamper-Resistant Torx Security Bit
Torque Wrench
Small Flat Head Screwdriver

#### **Installation Steps:**

- 1. Remove stock muffler.
  - -Remove heatshield and loosen muffler clamp.
  - -Remove muffler mounting bolt.
  - -Remove exhaust valve cables from muffler.
  - -Remove stock muffler from bike.
  - -Reinstall stock heatshield.
- 2. Install Yoshimura muffler/tailpipe assembly using supplied bolt, stock washer and stock nut. Do not torque at this time. (Note: Yoshimura slip-on system retains stock gasket)
- 3. Test fit Yoshimura heatshield to match alignment with stock heatshield profile. Adjust muffler as necessary.
- 4. Torque stock clamp bolt to 12 lb-ft (16 N-m).
- 5. Torque muffler mounting bolt to 16 lb-ft (21.5 N-m).
- 6. Install Yoshimura heatshield using supplied bolts.
- 7. Check for proper clearance between new exhaust system and motorcycle. (i.e. Swing-arm, body work, etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura tech department at (800)634-9166 / in CA (909)628-4722.

Note: After starting motorcycle, it is normal for new exhaust system and muffler to smoke until oil residue burns off.



Fig. 1



Fig. 2

#### Yoshimura Servo Motor Bracket Installation

- 1. Remove driver seat.
- 2. Take note of position of exhaust valve servo.
- 3. Remove cables.
- 4. Remove exhaust servo nut using Tamper-Resistant torx bit.
  Note: to firmly hold servo pulley in place while loosening servo nut to prevent damage to servo motor.
- 5. Remove two phillips screws
- 6. Install Yoshimura servo motor bracket using stock bolts. (Shown in Fig. 2)
- 7. Install Yoshimura adapter plate onto the servo motor using stock bolt. Note: Firmly hold servo pulley in place while tightening servo nut to prevent damage to servo motor.
- 8. Reinstall seat.



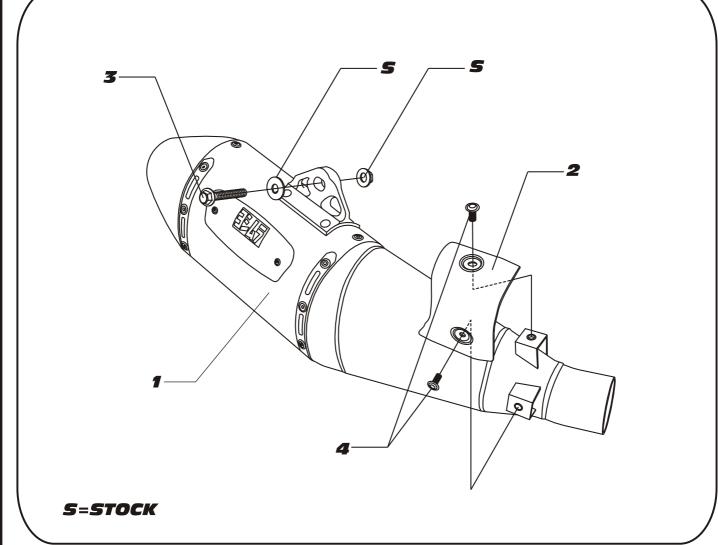
Fig. 1



Fig. 2

### Part List: Page 4

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Parts Diagram

NO.	DESCRIPTION	QTY	PART #
1	RS4 Muffler Assembly		1464242-RMA
2	RS4 Slip On Heatshield		1464-HSA
3	8mm x 45mm Socket Head Hex Bolt		M8X45
4	6mm x 8mm Flange Button Head Screw		RC116HSB-BK
**	ZX6R Servo Motor Bracket		1464-CKRBRKT
**	EVAP Servo Stopper Plate	1	1462-CKRPLT
**	Instructions Manual		INST KIT
**	Yoshimura Vinyl Sticker	1	17029